

## Agricultural Equipment Maintenance and Technology Detailed Course Outline

### Unit 1: Agricultural Equipment

#### Lesson 1.1 Equipment Systems

1. Agricultural equipment used by industry varies based on local crops and geographic location.
  - Identify and describe the equipment used in the local area to produce and harvest crops. (Activity 1.1.1)
2. Technicians document plans and processes when servicing equipment.
  - Organize notebooks to record coursework and projects. (Activity 1.1.2)
  - Practice recording assembly and disassembly procedures in a logbook. (Activity 1.1.2)
3. Technicians use tools to make precise measurements.
  - Measure components using a dial caliper, dial indicator, torque wrench, and combination square. (Activity 1.1.2)
  - Use a micrometer to make precise measurements. (Activity 1.1.4)
4. A fastener's strength and size vary based on its purpose.
  - Identify bolt size, type, and grade. (Activity 1.1.5)
5. Power take-off (PTO) systems transfer power to agricultural implements.
  - Disassemble and identify the components of a universal joint. (Activity 1.1.5)
6. Powertrain systems contain belts, chains, and gears to deliver power for work.
  - Identify types of belts, chains, and gears on a piece of equipment. (Activity 1.1.6)
7. Guarding and shielding agricultural equipment prevent injury to an operator.
  - Identify the safety hazards found in the internal motions of equipment. (Project 1.1.7)

#### Lesson 1.2 Technician Expectations

1. Technicians follow a standard diagnostic procedure to inspect a problem, make repairs, and verify operation.
  - Identify the parts of the six-step diagnostic process during a guest technician presentation. (Activity 1.2.1)
2. Agricultural equipment dealers prefer technicians with strong interpersonal skills.
  - Identify interpersonal skills desired by ag equipment dealers. (Activity 1.2.1)
3. Technicians use digital service procedure manuals to diagnose and repair equipment.
  - Create a picklist for equipment repair using a digital service manual. (Activity 1.2.2)
4. Technicians use a digital multimeter to diagnose and repair electrical systems.
  - Test for voltage, resistance, and continuity in an electrical component using a digital multimeter. (Activity 1.2.3)

5. Technicians utilize written reports, such as work/repair orders, to communicate services provided to a customer.
  - Write a work/repair order using technical writing. (Project 1.2.4)
  - Write a work/repair order for a universal joint repair. (Project 1.2.5)
6. Component failure analysis allows technicians to analyze root cause failures.
  - Diagnose a failed universal joint and identify the root cause using the Five Whys method. (Project 1.2.5)
7. Technicians use service manuals to perform diagnostics and repairs on agricultural equipment, leading to a longer life in powertrain systems and reducing operation costs.
  - Repair a universal joint and identify steps to verify operation using a manufacturer's service manual. (Project 1.2.5)

## Unit 2 Drive Systems

### Lesson 2.1 Drive Train Components

1. Gears change a drive train's speed and torque.
  - Construct a drive train and measure speed. (Activity 2.1.1)
  - Measure a drive train's torque. (Activity 2.1.3)
2. Clutches engage and disengage torque from the power input to the power output.
  - Identify clutch systems & components present on agricultural equipment. (Activity 2.1.2)
  - Adjust and test the settings for an electromagnetic clutch. (Activity 2.1.2)
3. Bearings reduce friction to increase efficiency in power train systems.
  - Identify and select bearing types used in drive train systems. (Activity 2.1.4)
4. Technicians set and adjust gears to work effectively.
  - Disassemble a gearbox, identify components and inspect for wear and backlash. (Activity 2.1.5)
5. A drive train uses a combination of components to change the direction and speed of moving parts in a system.
  - Construct a drive train modeling agricultural equipment. (Project 2.1.6)

### Lesson 2.2 Final Drives

1. Differentials allow implements to maintain equal torque at different speeds.
  - Assemble a model of a differential system. (Activity 2.2.1)
2. Planetary gears affect the torque, speed, and direction of a machine.
  - Simulate planetary gear settings and observe the input and output speeds. (Activity 2.2.2)
3. Technicians use precision measurement tools to set preload and endplay in a powertrain system.
  - Disassemble and adjust tapered bearings on a wheel hub. (Activity 2.1.3)
4. Tire and tracks provide traction in agricultural equipment when proper ground contact is applied.
  - Identify and select tires for a tractor. (Activity 2.2.3)
  - Determine ballast requirements for specific equipment applications. (Activity 2.2.4)
5. Technicians use precision tools to complete a failure analysis and determine the root cause of an equipment failure.
  - Troubleshoot and complete a work/repair order for a broken drive train. (Project 2.2.6)

## Unit 3 Precision Agriculture

### Lesson 3.1 Precision Systems

1. Equipment calibration increases the efficiency of outputs and limits overlaps and skips in a field.
  - Calibrate a hand sprayer and fertilizer spreader. (Activity 3.1.1)
2. Precision systems require a wireless connection with satellites to find a geographic location.
  - Locate satellites and determine signal quality for a global positioning system. (Activity 3.1.2)
3. Controller systems in precision agriculture include guidance systems, yield monitors, sensors, and automated outputs.
  - Draw a flow chart explaining the relationship between precision agricultural components found on a combine. (Project 3.1.3)
  - Operate a simulated tractor and guidance system. (Activity 3.1.4)
4. Precision agriculture increases production efficiencies that reduce application costs while improving yields.
  - Calculate the potential savings for using an autosteer tractor and a piece of tillage equipment. (Activity.3.1.5)
5. Agricultural producers use sensors and automated controls to increase production efficiencies.
  - Set up a control system for activating an irrigator. (Activity 3.1.6)
  - Construct a control system modeling a tractor's autosteer system. (Project 3.1.7)

### Lesson 3.2 Precision Applications

1. Geographic information systems display vectors, features, and attributes.
  - Use GIS to make field boundaries and display a soil sampling grid. (Activity 3.2.1)
2. A producer can predict a field's productivity by collecting data from specific locations.
  - Use interpolation to display GIS data. (Activity 3.2.2)
3. Variable-rate application systems reduce producer costs while protecting the environment.
  - Analyze data using GIS and recommend a seeding application based on soil type. (Activity 3.2.3)
  - Compare flat-rate and variable-rate applications by creating basic fertilizer recommendations for each scenario. (Project 3.2.4)

### Lesson 3.3 The Data Advantage

1. Agricultural producers use remote sensing devices to collect data for making production decisions.
  - Use machine learning software to simulate remote sensing and data analysis. (Activity 3.3.1)
2. Technicians use data to predict future repairs and maintenance.
  - Interpret GIS data and identify machine failure. (Activity 3.3.2)

## Unit 4 Electrical and Digital

### Lesson 4.1 Electrical Systems

1. Agricultural equipment uses series, parallel, and series-parallel circuits.
  - Construct series, parallel, and series-parallel circuits. (Activity 4.1.1)
  - Calculate total resistance in series, parallel, and series-parallel circuits. (Activity 4.1.1)
2. Diodes protect electrical equipment by allowing power to flow in one direction.

- Test a diode using a digital multimeter. (Activity 4.1.2)
  - Construct circuits using silicon diodes. (Activity 4.1.2)
  - Construct circuits using Zener diodes. (Activity 4.1.3)
3. Electrical systems use alternating and direct current.
    - Rectify AC voltage to power an LED. (Activity 4.1.3)
    - Troubleshoot a tractor's charging system using a digital multimeter. (Activity 4.1.3)
  4. Rheostats and potentiometers vary the resistance in an electrical circuit.
    - Model a rheostat using a graphite pencil. (Activity 4.1.4)
    - Use a potentiometer to change the voltage in a circuit. (Activity 4.1.4)

### **Lesson 4.2 Electrical Controls**

1. Technicians read schematics when designing, constructing, and troubleshooting electrical circuits.
  - Describe a cranking system using an electrical schematic. (Activity 4.2.1)
2. Electrical systems control how engine systems operate and function.
  - Test the continuity of an ignition key switch. (Activity 4.2.2)
  - Assemble a shutdown circuit using a wiring schematic. (Project 4.2.3)
3. Agricultural equipment uses relays to control high amperage circuits that power specific components.
  - Identify common terminals used on relays. (Activity 4.2.4)
  - Assemble a circuit using a relay. (Activity 4.2.4)
4. Electrical systems use resistors, diodes, potentiometers, and relays to control equipment components.
  - Design and construct a circuit to control motor speed and direction. (Project 4.2.5)
5. Technicians manage and troubleshoot controller systems used in precision agriculture.
  - Construct and troubleshoot a transducer. (Project 4.2.6)

### **Lesson 4.3 Electrical Analysis**

1. Technicians use diagnostic tools and Ohm's law as part of a systematic troubleshooting process.
  - Calculate voltage drop in a circuit. (Activity 4.3.1)
  - Troubleshoot voltage drops with a digital multimeter. (Project 4.3.2)
  - Diagnose parasitic battery drain with a digital multimeter. (Activity 4.3.3)
2. Technicians maintain and troubleshoot systems directing electrical current between components.
  - Construct an ignition/shutdown circuit using cables and connectors. (Project 4.3.4)
  - Troubleshoot an ignition/shutdown circuit using a digital multimeter and a schematic. (Project 4.3.4)
3. Technicians use tools to troubleshoot and maintain GPS/GIS equipment.
  - Modify a sprayer to include electrical and GPS controls. (Problem 4.3.5)
  - Develop a troubleshooting and maintenance plan for a GPS sprayer. (Problem 4.3.5)

## **Unit 5 Diesel Systems**

### **Lesson 5.1 Diesel Components**

1. There are functional differences between diesel and gasoline engines.
  - Identify similarities and differences between small gasoline and diesel engines. (Activity 5.1.1)
2. Mechanical diesel injection systems have several components with specific functions.

- Identify the high and low-pressure components of a fuel system. (Activity 5.1.2)
  - Flare and assemble a fuel line. (Activity 5.1.2)
  - Inspect a fuel injector for faults. (Activity 5.1.2)
3. Diesel engines have systems that clean and pressurize the air and clean the exhaust.
    - Inspect and identify the components of a turbocharger and air filter. (Activity 5.1.3)
    - Measure the urea content in diesel exhaust fluid samples. (Activity 5.1.3)
  4. Diesel engine systems have a variety of lubrication and liquid cooling systems.
    - Change oil and oil filter using OEM specifications. (Activity 5.1.4)
    - Inspect a cooling system using industry equipment. (Activity 5.1.4 and Project 5.1.5)
    - Model a cooling system to cool the engine coolant. (Project 5.1.5)
  5. Technicians use customer complaints combined with an inspection to determine the cause of engine failure.
    - Determine the cause of broken engine components and complete a work repair order. (Project 5.1.6)

### **Lesson 5.2 Diesel and Electrical**

6. Diesel engines control connected systems using Controller Area Network (CAN) bus systems with Electronic Control Units (ECU) to monitor and control the engine.
  - Diagnose faults in a CAN bus model using a DMM. (Activity 5.2.1)
  - Identify how a circuit fault in CAN bus impacts an 8-bit signal. (Activity 5.2.1)
7. A CAN bus allows a system of microcontrollers to control agricultural equipment.
  - Simulate CAN bus data in response to sensor data. (Activity 5.2.2)
  - Inspect an oil pressure transducer for faults. (Activity 5.2.2)
8. High-pressure common rail diesel fuel systems have essential components with specific functions.
  - Develop a flowchart of CAN bus operations within fuel and intake systems. (Project 5.2.3)

## **Unit 6 Hydraulics**

### **Lesson 6.1 Hydraulic Principles**

1. A hydraulic system has a pump, control valves, actuators, fluid, and hoses.
  - Virtually assemble a fluid power system. (Activity 6.1.1)
2. Technicians use schematics to identify fluid power components and systems.
  - Draw and identify the components found in a hydraulic system schematic. (Activity 6.1.2)
3. The hydraulic systems can be closed or open-loop systems using positive or non-positive pumps.
  - Construct example models of hydraulic systems (Activity 6.1.3)
4. A technician can control the fluid flow and pressure in a hydraulic system.
  - Add flow and pressure gauges and adjust the fluid pressure and flow in a hydraulic system. (Activity 6.1.4)
  - Calculate pressure drop in a hydraulic system. (Activity 6.1.4)
5. Pascal's Law determines the system pressure and components needed for a machine to operate.
  - Find the force exerted by hydraulic cylinders. (Activity 6.1.5)
  - Use Pascal's Law to find the needed pressure and cylinder size for equipment. (Activity 6.1.5)

### **Lesson 6.2 Hydraulic Systems and Safety**

1. Hydraulic fluids have specifications and properties that meet industry standards.
  - Read an SDS and identify the ISO Standards for hydraulic fluids. (Activity 6.2.1)
  - Compare the physical properties of hydraulic fluids. (Activity 6.2.1)
2. Technicians need to be aware of the potential safety hazards when working with hydraulic equipment.
  - Inspect a hydraulic system for safety hazards. (Activity 6.2.2)
  - Record and practice the steps to place a hydraulic system in a zero energy state. (Activity 6.2.2)
3. Hydrostatic transmissions use variable displacement pumps to transfer energy in a power train.
  - Model and calculate the advantage of variable displacement pumps. (Activity 6.2.3)
4. Electro-hydraulic systems control cylinders in agricultural implements.
  - Evaluate a solenoid and relay for functionality on electro-hydraulic components. (Activity 6.2.4)
  - Construct an electro-hydraulic system. (Project 6.2.5)
5. Hydraulics provide power in agricultural equipment for steering, braking, drivetrains, and axillary equipment.
  - Inspect and document the physical characteristics of fluid power systems found on a tractor. (Activity 6.2.6)

### **Lesson 6.3 Hydraulic Maintenance**

1. Hydraulic components need to seal correctly and be free of air and contaminants to prevent wear and damage.
  - Disassemble a hydraulic cylinder and valve to inspect for wear and damage. (Activity 6.3.1)
  - Disassemble a hydraulic pump and complete a work/repair order. (Project 6.3.2)
2. Technicians select fittings based on design and purpose.
  - Identify the fittings needed for a hydraulic system. (Activity 6.3.3)
3. Routine repair of a hydraulic system includes flushing a system and inspecting for particulate matter.
  - Inspect used hydraulic oil for potential causes of contamination. (Project 6.3.4)
  - Fill out a work/repair order for hydraulic parts damaged by contaminated oil. (Project 6.3.4)

## **Unit 7 Partnering in the Field**

### **Lesson 7.1 Practical Evaluation**

1. Technicians work with producers to periodically maintain equipment for optimum agricultural production.
  - Assess the mechanical systems of a tractor and implement and write a work/repair order for recommended maintenance. (Project 7.1.1)
2. Troubleshooting and service procedures are essential for long-term equipment performance.
  - Complete service procedures for hydraulic, electrical, and power train systems. (Activity 7.1.2)
3. Practical experiences are essential when preparing for a technical career.
  - Compile a work portfolio of technical skill competencies. (Foundational SAE Checklist)